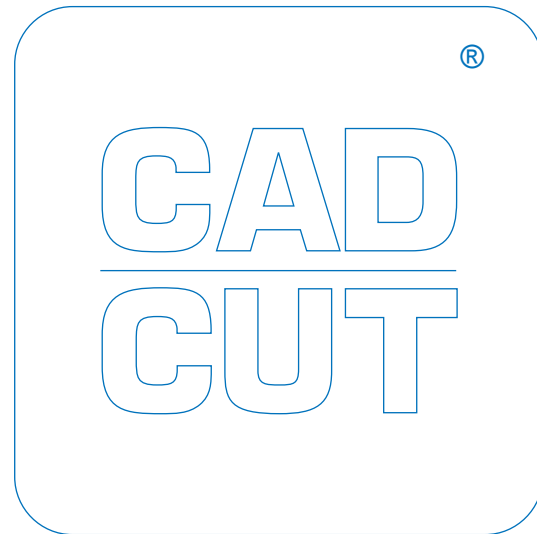




## 100% POLYESTER ON A TRANSPARENT CARRIER.

The material is easily reversible so that it can be positioned on the textile for later re-embroidery without the need for any additional aids. The specially developed PSA2 Needle Glide™ adhesive allows a motif to be positioned on the textile without sticking the needles or causing thread breakage during the embroidery process. 100% polyester on a transparent backing and therefore ideal for plotting.

**ATTENTION:** To avoid fraying of the fabric during washing, the edges must be sealed, either by overprinting with another CAD-CUT® material or by embroidering around them.



## AVAILABLE IN

- 42 cm x 22,5 m rolls

## RECOMMENDED FABRICS \* Must be tested before proofing!

- 100 % Cotton
- Cotton-Polyester blends
- 100% Polyester\*
- 100 % Nylon
- Sublimation dyed polyester
- Nylon blended fabric

## CUTTING NOTES

Always test the cutting settings before production. The settings depend on the age of the blade used. To ensure optimum processing of the material. **Minimum line thickness of 5 mm.**

## APPLICATION INSTRUCTIONS

Temperature: 165° C

Time: 10 sec.

Pressure: Medium (#4-6 with Hotronix®)

The design should then be embroidered.

## MULTI-COLOR DESIGNS

Cover the first color design with a cover sheet and press on for 3 - 5 seconds. Repeat process for further colors. Press on the last color for 18 - 20 seconds.

## ACCESSORIES RECOMMENDED

- Grip Cover Sheet
- Cover Sheet - Non-Sticky
- EZ Weeder®, LED Weeder, LED Pin or Tweezers

## CARE INSTRUCTIONS

Washable up to 40° C. Please do not use fabric softener or bleach. Suitable for tumble drying on a gentle setting. Can be ironed directly.

## STORAGE

Store in a cool, dry environment. Avoid direct heat or sunlight.



Easy weed



Ironable



Ironable only inside out



Washable up to



Sublimation blocking



Stretchable



Flock



Thin



Sticky carrier



Multi-color application



Peel hot



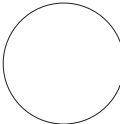



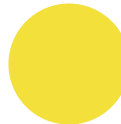















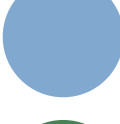









Application



Pressure

# CAD-CUT® PS POLY-TWILL™



	<b>001</b> white		<b>005</b> cream		<b>105</b> maize		<b>113</b> light gold		<b>115</b> gold
	<b>114</b> old gold		<b>111</b> vegas gold		<b>180</b> orange		<b>182</b> tennessee orange		<b>200</b> red
	<b>205</b> devil red		<b>225</b> cardinal		<b>549</b> maroon		<b>252</b> pink		<b>280</b> purple
	<b>390</b> aqua ca. Pant. 3125c		<b>419</b> mint ca. Pant. 7471c		<b>405</b> lime green ca. Pant. 367c		<b>400</b> green ca. Pant. 7733c		<b>530</b> brown ca. Pant. 4695c
	<b>305</b> columbia		<b>300</b> royal		<b>340</b> dark royal		<b>350</b> navy		<b>382</b> shark teal
	<b>400</b> kelly		<b>410</b> dark green		<b>550</b> brown		<b>730</b> grey		<b>700</b> black